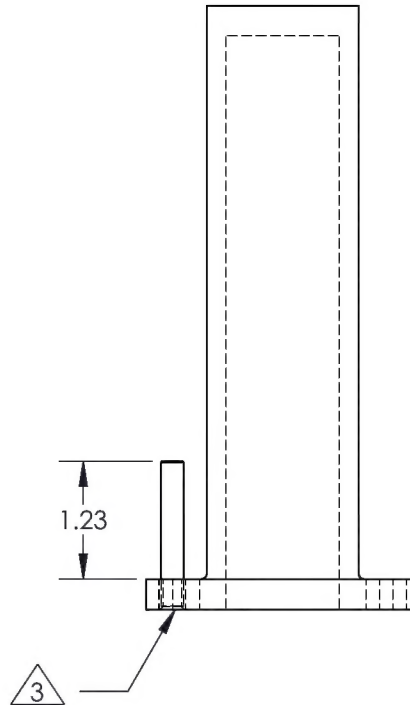
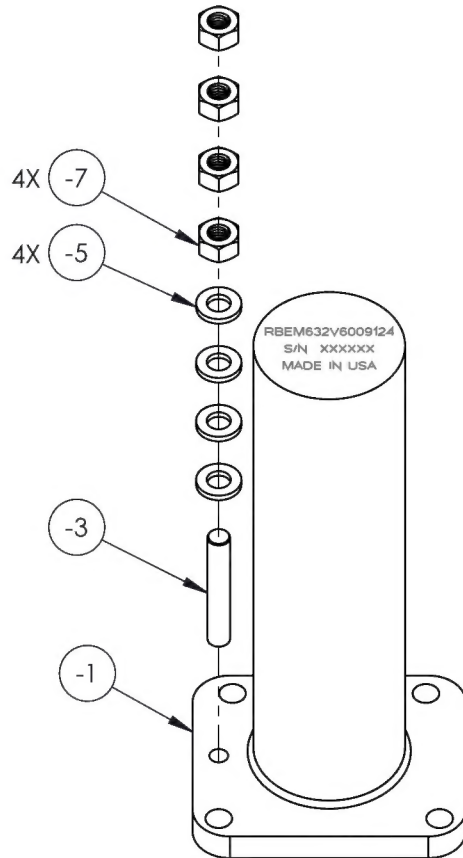


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/2/2017	RJC	JAG



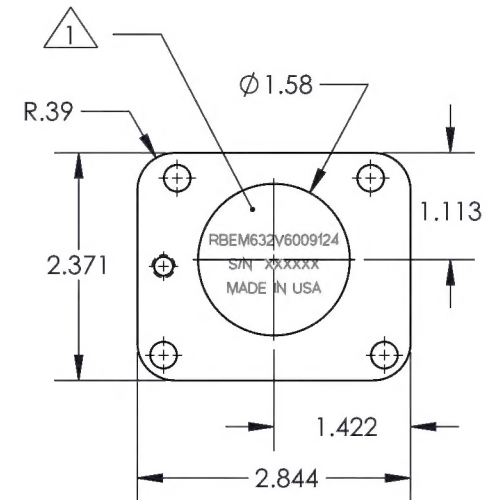
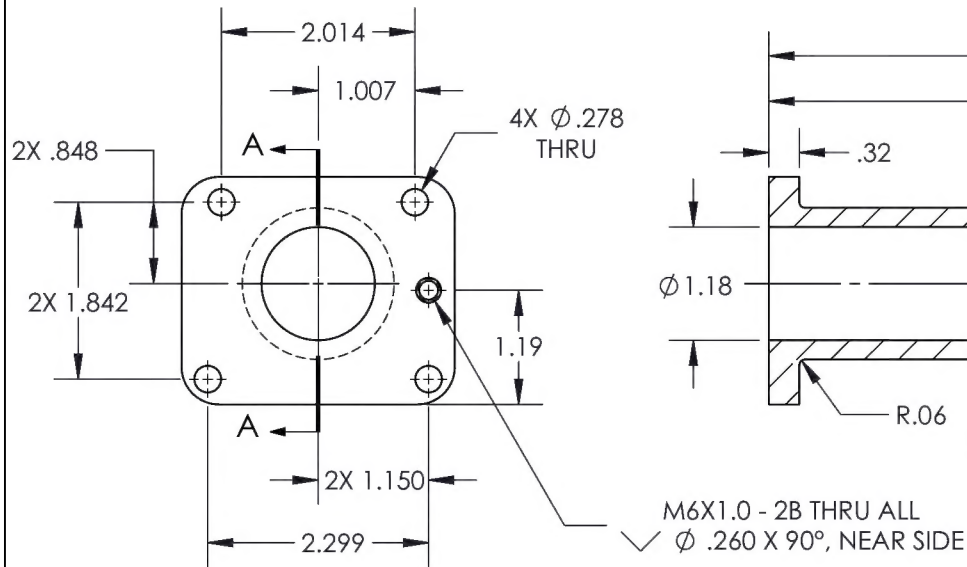
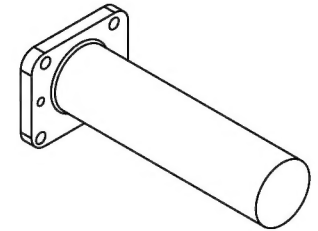
- NOTE:
1. REF. AIRBUS T/N M632V6009124.
 2. PART OF KIT RBEM632V6009102.
 3. USE -9 TO BOND -3 TO -1.

DART AEROSPACE	
TITLE UND OG CLUTCH BLANK	
DWG NO. RBEM632V6009124	REV 1
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH CHECKED: DUERFELDT OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:2	DATE 6/13/2016
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLANK	WHITE DELRIN/ACETAL		2
			-3	1	STUD	NYLON	M6 X 1 X 38mm {MCMASTER-CARR #98882A600} MODIFIED	3
		B/O	-5	4	FLAT WASHER	NYLON	M6 {MCMASTER-CARR #95610A570}	1
		B/O	-7	4	HEX NUT	NYLON	M6 X 1 {MCMASTER-CARR #93800A600}	1
		B/O	-9	A/R	ADHESIVE	CLEAR EPOXY	{GORILLA #4200102}	N/S

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



NOTE:

1 LASER ENGRAVE T/N, S/N, MADE IN USA FILL IN TEXT WITH BLACK PAINT.

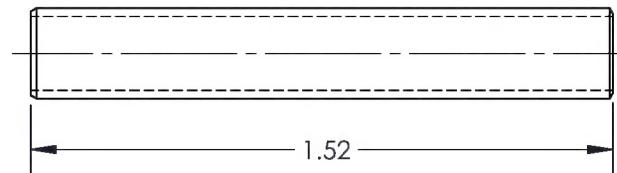
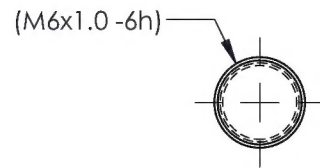
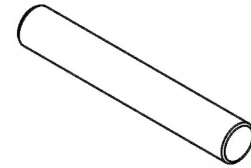
(-1)

BLANK

DART AEROSPACE	
TITLE UNDOG CLUTCH BLANK	
DWG NO. RBEM632V6009124-1	REV 1
MAT'L WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1 SURFACES = 125° ✓	
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL H175	
SCALE 1:2	DATE 6/13/2017
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



③

STUD

DART AEROSPACE	
TITLE UNDOG CLUTCH BLANK	
DWG NO. RBEM632V6009124-3	REV 1
MAT'L NYLON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 2:1	DATE 6/13/2016
SHEET 3 OF 3	